



**Standard width available:  
600, 850, 1 000 & 1 200 mm**

## duo.set panels

The duo.set unit is a road-warrior. Designed to bring a guaranteed reliability, the duo.set integrates a built-in tension-adjustment system. The duo.set can accommodate any type of media (including mesh or fabric graphics for example), whatever the thickness of the graphic, provided that it can be rolled...

A recommended thickness for the panels of the duo.set can be based upon the following media :

- Inkjet coated paper: 120~130 gr/m<sup>2</sup> (5 mil)
- Front lamination film: 150µ (6 mil) deep crystal
- Back lamination film: 115µ (4.5 mil)

## Graphic finishing

The set-up of the hanger and kicker is hassle-free

### High notched PVC self-adhesive hanger

Get rid of the protection film and put the aluminum hanger on the top of the graphic with center hole on the top (to put the graphic on the head of the pole).

### Bottom PVC self-adhesive hanger kicker (groove)

Get rid of the protection film and put the kicker on the bottom of the graphic.

## Graphic production

### Prevent "curling" effect

Pay attention on the thickness for the front and back panel lamination, e.g. never use a 75µ (3 mil) film on the front and a 220µ (8.8 mil) on the back.

Manage the tension of the lamination films on the laminator. For example, for a 75µ (3 mil) film on the front and a 125µ (5.1 mil) on the back, it is necessary to put more tension on the slighter film.

### Prevent "waves" and "crumpling"

In case of thick paper, remove the ventilation of the laminator because most of the laminators offer only one drying option: high or low, but hardly ever both options. A thermal shock on only one face can involve waves, (photo paper). In addition, it is necessary to let the inks dry as long as possible.

### Prevent disjoints

It is necessary to pay attention on the paper (inkjet paper). The more the coated paper is shining, the harder it is for the ink to infiltrate the paper and the harder it is for the lamination film to stick on the paper.

